

# BACO®



### **E-STOPS**

Baco offers the largest selection of E-STOP devices in the industry available in 30mm & 22mm switch sizes in plastic construction, these E-STOPs meet applicable ISO 13850 and IEC standards. Selection includes push-pull/turn to release, illuminated, or key-operated devices. A wide variety of E-STOP legends, guards, and locking attachments is also available.



### EMERGENCY STOP ACTUATORS - ISO 13850:

According to IEC 60947-5-5, the emergency stop function can be provided by an ISO 13850 mushroom head combined with a "positive opening" NC contact block.

The mechanism of our ISO 13850 mushroom heads is so designed that a "push" action of sufficient force to open the contact systematically triggers an irreversible locking of this opening. This generates an "emergency stop" signal which can be cancelled only by deliberate manual resetting of the mushroom head (pull and turn or unlocking by key). This function generates an "emergency stop" signal for any equipment subject to directive 98/37CE (machinery safety) completed by the IEC 60204-1 standard.

The ISO 13850 mushroom heads also comply with the safety requirements detailed in standard ISO 13850.

### ADVANTAGES

We're full of innovative ideas from listening to your needs, and watching you work

- On all heads, rotation is prevented by a tab which retracts when not required
- Insulating material ensures electrical safety
- Design and shape help avoid build-up of dirt and make the switch easy to clean
- ISO 13850 illuminated mushroom head with yellow collar for side-on visual indication
- Optimized ergonomic design
- Innovative functions: illuminated emergency stop mushroom head, etc
- Optimized dimensions: low-profile heads





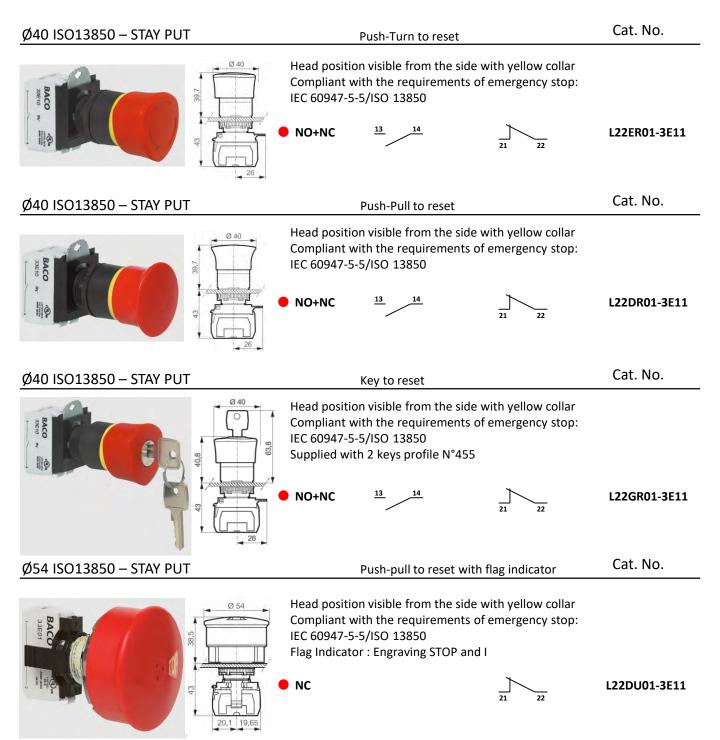
# Complete Units: Mushroom heads Ø 22MM

Ø40 MUSHROOM – SPRING RETURN	Push		Cat. No.
		21 22	L21AD01-1E01
Ø40 MUSHROOM – STAY PUT	Push-Turn to reset		Cat. No.
		21 22	L22ED01-1E01
Ø40 MUSHROOM – STAY PUT	Push-Pull to reset		Cat. No.
		21 22	L22DD01-1E01
Ø40 MUSHROOM – STAY PUT	Key to reset		Cat. No.
			L22GM01-1E01





# ISO 13850 EMERGENCY STOP







IP69K

# Separate Units Ø22MM: Heads Non Illuminated

Ø32 MUSHROOM – SPRING RETURN		Push	Cat. No.
	Red Green Black Yellow		L21AC01 L21AC02 L21AC03 L21AC04
Ø40 MUSHROOM – SPRING RETURN		Push	Cat. No.
	Red Green Black Yellow Blue		L21AD01 L21AD02 L21AD03 L21AD04 L21AD06
Ø70 MUSHROOM – SPRING RETURN		Push	Cat. No.
	Red Black		L21AE01 L21AE03
Ø32 MUSHROOM – STAY-PUT		Push-Turn to reset	Cat. No.
	Red Green Black Yellow		L22EC01 L22EC02 L22EC03 L22EC04
Ø32 MUSHROOM – STAY-PUT		Push-Pull to reset	Cat. No.
	Red		L22DC01





# Separate Units Ø22MM: Heads Non Illuminated

Ø40 MUSHROOM – STAY-PUT	Push-Turn to reset	Cat. No.
	<ul> <li>Without engraving</li> <li>Red</li> <li>Green</li> <li>Black</li> <li>Yellow</li> <li>With engraving</li> </ul>	L22ED01 L22ED02 L22ED03 L22ED04
	<ul> <li>Red- engraving STOP-STOP-STOP</li> </ul>	L22ED01S
Ø40 MUSHROOM – STAY-PUT	Push-Pull to reset	Cat. No.
	<ul> <li>Red</li> <li>Black</li> </ul>	L22DD01 L22DD03
Ø40 MUSHROOM – STAY-PUT	Key to reset	Cat. No.
	Supplied with 2 keys profile N°455	
	Red	L22GM01
		L22GM01 Cat. No.



# Separate Units Ø22MM: ISO 13850 EMERGENCY STOP – Non Illuminated

Ø32 ISO 13850 – STAY-PUT	Push-Pull to reset	Cat. No.
	Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850 Red	L22DQ01
Ø32 ISO 13850 – STAY-PUT	Key to reset	Cat. No.
	Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850 Supplied with 2 keys profile N°455 Red	L22GQ01
Ø40 ISO 13850 – STAY-PUT	Push-pull to reset	Cat. No.
	Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850 Red	L22DR01
Ø40 ISO 13850 – STAY-PUT	Push-Turn to reset	Cat. No.
	<ul> <li>Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850</li> <li>Red</li> </ul>	L22ER01



# Separate Units Ø22MM: ISO 13850 EMERGENCY STOP – Non Illuminated

Ø40 ISO 13850 – STAY-PUT	Key to reset	Cat. No.
	Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850 Supplied with 2 keys profile N°455 • Red	L22GR01
Ø54 ISO 13850 – STAY-PUT	Push-pull to reset with flag indicator	Cat. No.
	<ul> <li>Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850</li> <li>Red – engraving 0-I</li> <li>Red – engraving STOP -I</li> </ul>	L22DU01A L22DU01
Ø40 ISO 13850 – STAY-PUT		Cat. No.
	Push-turn to reset	
	Head position visible from the side view with yellow collar. Compliant with the requirements of emergency stop ISO13850 Red with symbol IEC 60417-5638/ ISO 13850	L22ER01K
	Red – Engraving Text « EMO »	L22ER01F





IP69K

# Separate Units Ø22MM: Heads Illuminated

Ø32 MUSHROOM – SPRING RETURN	Push	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Yellow</li> <li>White</li> </ul>	L21AL10 L21AL20 L21AL40 L21AL50
Ø32 MUSHROOM – STAY-PUT	Push-turn to reset	Cat. No.
	Red	L22EL10
Ø32 MUSHROOM – STAY-PUT	Push-pull to reset	Cat. No.
	Red	L22DL10
Ø40 MUSHROOM – STAY-PUT	Push-Turn to reset	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Yellow</li> </ul>	L22EM10 L22EM20 L22EM40
Ø40 MUSHROOM – STAY-PUT	Push-pull to reset	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Yellow</li> <li>White</li> </ul>	L22DM10 L22DM20 L22DM40 L22DM50
Ø40 ISO 13850 – STAY-PUT	Push-pull to reset	Cat. No.
	Head position visible from the side with yellow collar Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850 Red	<b>L22DN10</b> 9





# Separate Units Ø30MM: Heads Non Illuminated

Ø40 MUSHROOM – SPRING RETURN	Push	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Black</li> <li>Yellow</li> </ul>	T11AD01 T11AD02 T11AD03 T11AD04
Ø70 MUSHROOM – SPRING RETURN	Push	Cat. No.
	<ul><li>Red</li><li>Black</li></ul>	T11AE01 T11AE03
Ø40 MUSHROOM – STAY-PUT	Push-Pull to reset	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Black</li> <li>Yellow</li> </ul>	T11DD01 T11DD02 T11DD03 T11DD04
Ø40 MUSHROOM – STAY-PUT	Push-turn to reset	Cat. No.
	Stay-putRedGreenBlackYellow	T11ED01 T11ED02 T11ED03 T11ED04
	<ul> <li>Manual Locking</li> <li>Red</li> <li>Green</li> <li>Black</li> <li>Yellow</li> </ul>	T11FD01 T11FD02 T11FD03 T11FD04





# Separate Units Ø30MM: Heads Non Illuminated

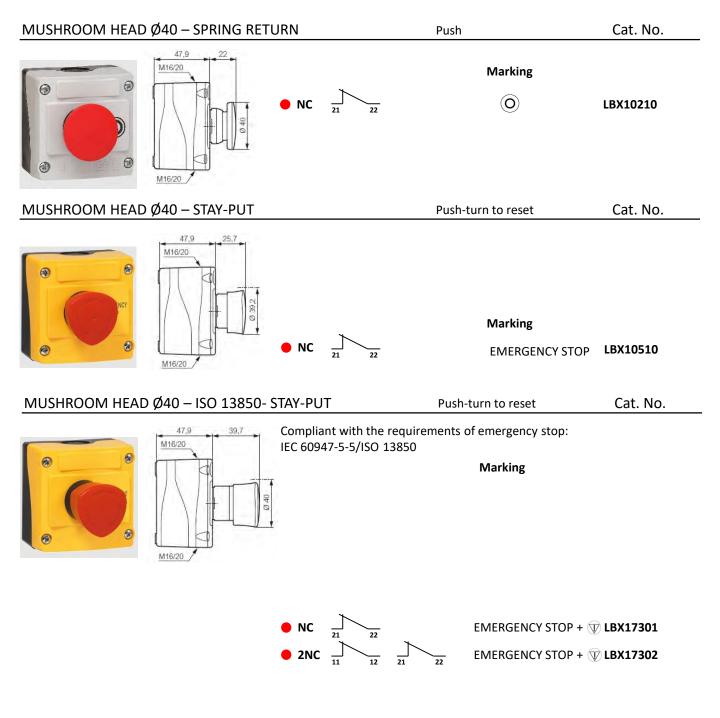
Ø40 MUSHROOM – STAY-PUT	Key to reset	Cat. No.
	Supplied with 2 keys profile N°455	T11GM01
Ø70 MUSHROOM – STAY-PUT	Key to reset	Cat. No.
	Supplied with 2 keys profile N°455 <ul> <li>Red</li> </ul>	T11GP01

# Separate Unit Ø30MM: Head Illuminated

Ø40 MUSHROOM – SPRING RETURN	Push	Cat. No.
	<ul> <li>Red</li> <li>Green</li> <li>Yellow</li> <li>Opal</li> </ul>	T11AM10 T11AM20 T11AM40 T11AM50

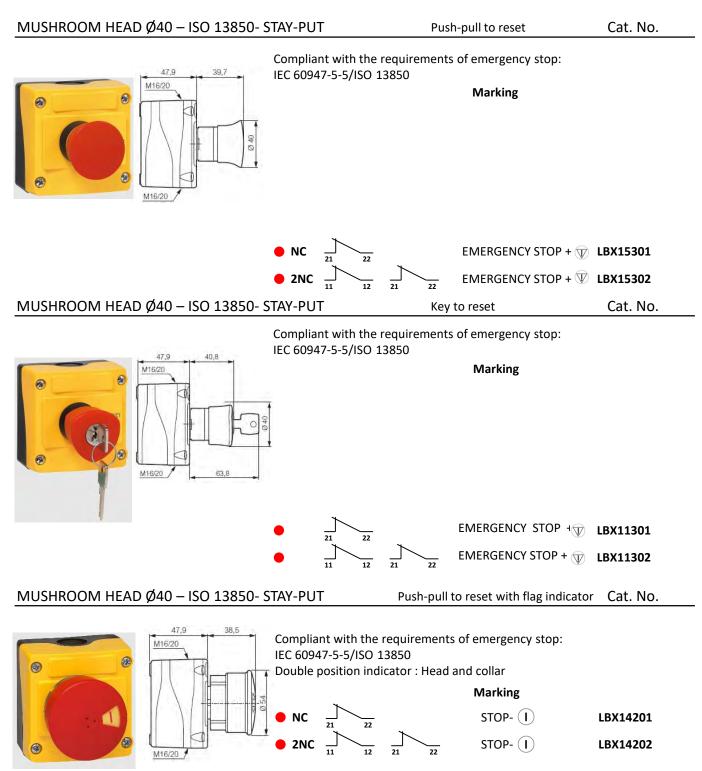






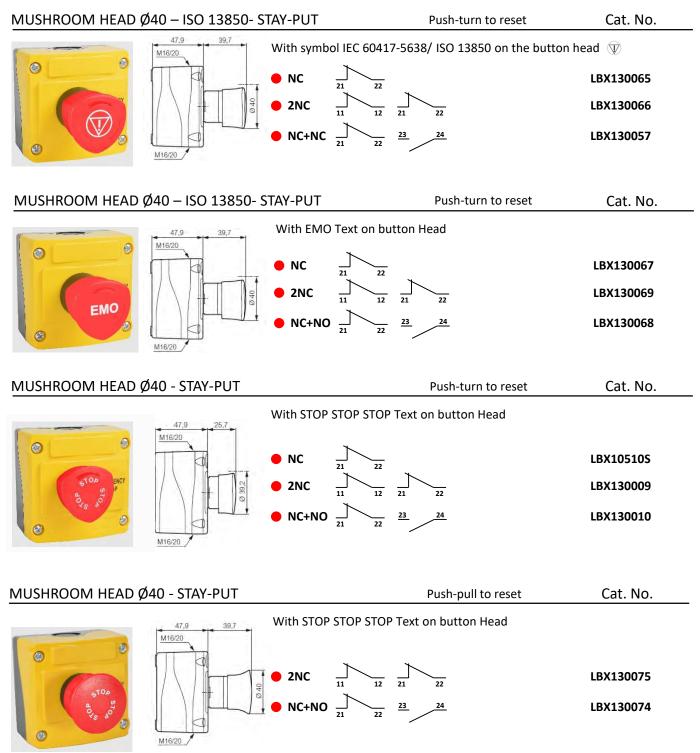






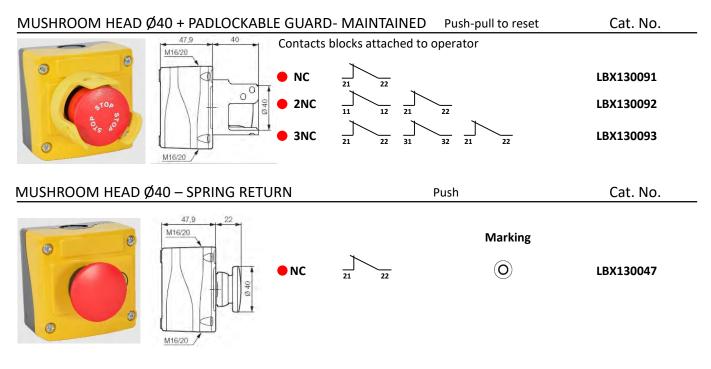












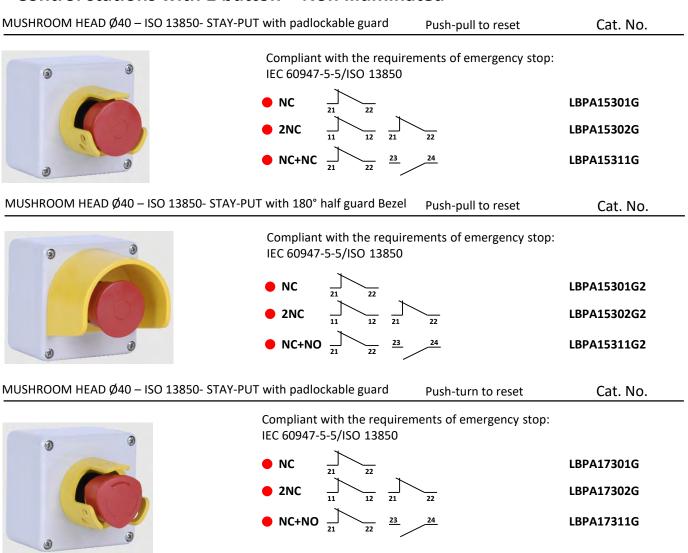
### Control stations with 1 button – Illuminated

M16/20

MUSHROOM HEAD Ø40 – ISO 13850- STAY-PUT	Push-pull to reset	Cat. No.
Compliant with the require IEC 60947-5-5/ISO 13850 Supplied with 230V Red les M16/20	ements of emergency stop: ed, 33SARH Marking	LBX130179
MUSHROOM HEAD Ø40 - STAY-PUT	Push-pull to reset	Cat. No.
Supplied with 230V Red led	d, 33SARH <b>Marking</b> EMERGENCY STOP	LBX130049





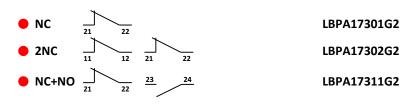


MUSHROOM HEAD Ø40 – ISO 13850- STAY-PUT with 180° half guard Bezel Push-turn to reset Cat

Cat. No.



Compliant with the requirements of emergency stop: IEC 60947-5-5/ISO 13850





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MUSHROOM HEAD Ø40 – ISO 13850- STAY-PUT with padlockable	e guard Key to reset	Cat. No.
Compliant with IEC 60947-5-5/I	the requirements of emergency stop: SO 13850	
	22	LBPA11301G
• 2NC		LBPA11302G
	22 23 24	LBPA11311G
MUSHROOM HEAD Ø40 – ISO 13850- STAY-PUT with 180° half g	uard Bezel Key to reset	Cat. No.
Compliant with IEC 60947-5-5/I	the requirements of emergency stop: SO 13850	
	22	LBPA11301G2
		LBPA11302G2
	22 23 24	LBPA11311G2

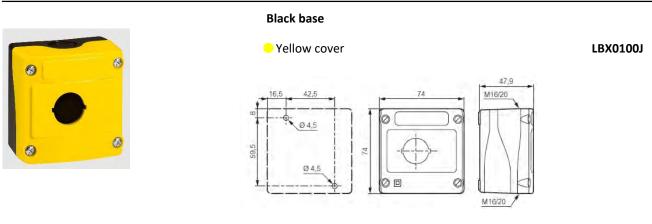




# Control Stations Ø22MM

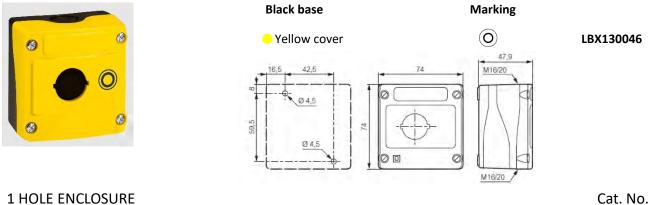
#### **1 HOLE ENCLOSURE**

Cat. No.



#### **1 HOLE ENCLOSURE**

Cat. No.

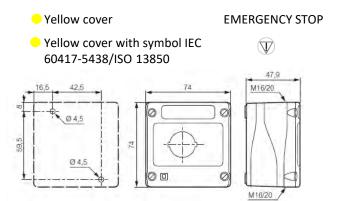






#### Black base

#### Marking



LBX0100JB

LBX130167





# Control stations Ø22MM and Ø30MM

#### **BPA and BPP ENCLOSURE**



Technical characteristics:

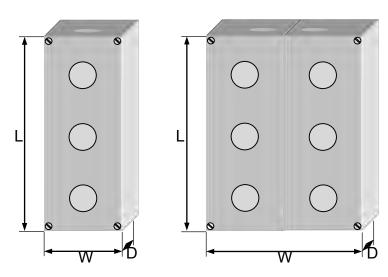
- RAL:7035
- Can be combined with 1, 3 or 5 positions clips, LED blocks and contact blocks
- Can be marked by silk screening process, two ink color available, Black and Yellow
- Recommended to be used with LWA0242 Yellow guard ring for emergency stop button, 1, 2 or 3 holes for both version BPA or BPP enclosures
- Protecting rating: IEC 60529: IP65

IEC 62262: IK07

Materials: ABS

#### **Dimensions**

		Dimensions		
BACO Part Number	Nb of holes	Length L	Width W	Depth D
		(mm)	(mm)	(mm)
BPA201	1	82	80	5 <b>5</b>
BPA202	2	120	80	5 <b>5</b>
BPA203	3	160	80	5 <b>5</b>
BPP201	1	82	80	85
BPP202	2	120	80	85
BPP203	3	160	80	85
BPP204	4	122	120	85
BPP206	6	<b>20</b> 0	120	75
BPP208	8	200	120	75
BPP210	10	240	120	100







# Contact Blocks and LED Blocks

CONTACT BLOCKS	5 – SCREW TERMINAL	S	Cat. No.
BACO 33E10 N units	3.8 26 21.5 5.7 66	NC $\frac{1}{1}$ $\frac{2}{2}$ NO $\frac{3}{4}$	33E01 33E10
CONTACT BLOCK	S FOR CONTROL STAT	IONS SCREW TERMINALS	Cat. No.
BACO 33501 By unsup many	28,2 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	NC $\frac{1}{1}$ $\frac{2}{2}$ NO $\frac{3}{4}$	33501 33510
LED BLOCKS – SCI	REW TERMINALS		Cat. No.
BACO BACO BACO BACO BACO BACO BACO BACO	3.8 26 21.5 18.2 66	LED <u>×1 ⊗ ×2</u> ● RED 24V ● RED 48V ● RED 130V ● RED 230V	33EARL 33EARL4 33EARM 33EARH
LED BLOCKS FOR	CONTROL STATIONS	– SCREW TERMINALS	Cat. No.
BACO 33SA BY Market Mar		LED <u>X1 ⊗ X2</u> • RED 24V • RED 130V • RED 230V	33SARL 33SARM 33SARH





# Clips and Legends

CLIP		Cat. No.
	3 positions	333E
ROUND LEGEND PLATE FOR MUSHROO	DM HEAD	Cat. No.
ENERGENCY SIZE	According to ISO 13850 Text + Symbol 60MM EMERGENCY STOP - PLASTIC EMERGENCY STOP - METAL	LWE60300 LWE16300
	70MM	
	EMERGENCY STOP - PLASTIC EMERGENCY STOP - METAL	LWE70300 LWE17300
	80MM	
	EMERGENCY STOP - PLASTIC EMERGENCY STOP - METAL	LWE80300 LWE18300



**FIXING TOOL** 

Fixing tool for locking ringLWA0234Method for tightening the locking ring:Tightening torque: 3 Nm or tightened with fixing toolto hand tight after pressure point plus another half turn.

Cat. No.



63 75



# Guards

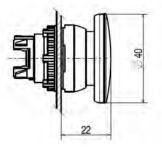
PADLOCKABLE GUARD		Cat. No.
	For stay –put mushroom head	LWA0240
YELLOW GUARD RING		Cat. No.
	For stay –put mushroom head	LWA0242



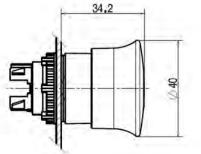


#### MEASUREMENT

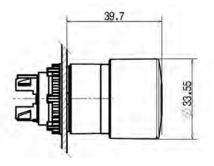
#### Spring return Mushroom head



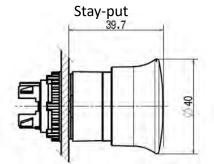
Mushroom head Ø 40 Push-pull Stay -put



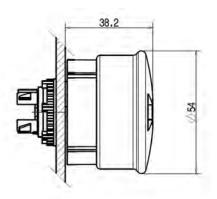
Mushroom head ISO 13850 Ø 32 pushpull stay-put



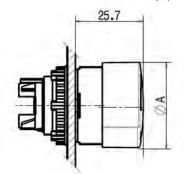
#### Mushroom head Ø 40, ISO 13850 Push-pull



Mushroom head Ø 54, ISO 13850 Push-pull Stay-put



#### Mushroom head Push-turn Stay-put



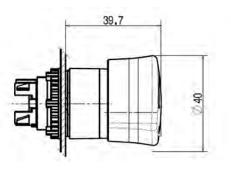
Ref L22EC01/03 ØA = 32 mm Ref L22ED01/03/01B ØA = 40 mm



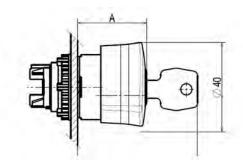


#### MEASUREMENT

Mushroom head ISO 13850 Push-turn Stay-put



Mushroom head Stay-put Key to reset

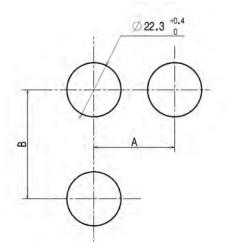


Ref	A (mm)	B (mm)
L22GM01	30.7	53.7
L22GR01	40.8	63.8

#### INSTALLATION

#### Drilling:

Standard drilling (products fitted with screw and plug-in connection). Panel thickness: 1 to 6 mm



		Dimension	
		(mm)	
	=	30	With or without legend (usual case)
	=	33	For silicon shroud IP67
	=	40	With large legend plate
Α	>	40	For Mushroom head Ø 40
	>	45	For selector switch with long handle
	=	38	For super flush button
	=	50	With 5 position clip
	=	45	With or without legend (usual case)
В	=	54	With double touch
	=	77	With double touch + legend plate

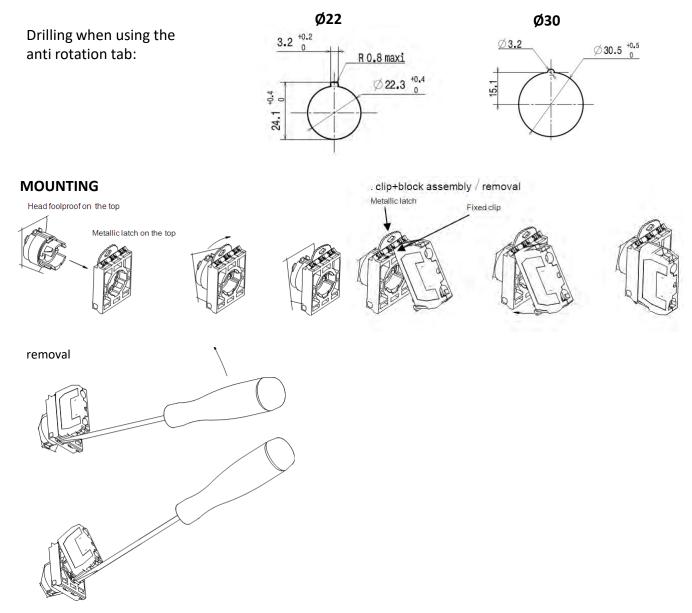
#### Method for tightening the locking ring:

Tightening torque: 3 Nm or tightened with fixing tool (LWA0234) to hand tight after pressure point plus another half turn.





#### INSTALLATION



#### **Technical characteristics**

#### Protection index :

- . IP 66 and NEMA 4x,12,13 for standard heads
- . IP 67 with silicon shroud
- . IP 20 at the back of panel for the one piece pilot lights

#### Protection against mechanical impact:

. IK 05 for heads





Characteristics	Data	Standards		
Storage temperature	- 40 °C to + 70 °C			
Operating temperature	- 25 °C to + 70 °C			
Climatic resistance	Constant humid heat	IEC 60068-2-3		
	Cyclic damp heat	IEC 60068-2-30		
	Resistance to sea air	IEC 60068-2-52		
Degree of protection	IP 66 for standard heads	IEC 60529		
	IP 66 for equipped control stations	IEC 60529		
	IP 69 and IP69K for push buttons	IEC 60529 – ISO 20653		
	IP 69 and IP69K for emergency stops	IEC 60529 – ISO 20653		
	IP 20 at the rear of the panel for contact bloc	cks		
	and one piece pilot lights			
	Type 1, 2, 3, 3R, 3S, 4, 4X, 12, and 13 for	NEMA standard		
	heads and control stations			
Protection against mechanical impacts	IK 05 illuminated and non illuminated heads	IEC 62262		
	IK 07 empty control station			
Electrical insulation	Class II - heads and control station	IEC 60947-5-1		
Terminal marking		IEC 60947-1		
Tightening torques	Locking ring: recommended 3 N.m or tighter	htened with the fixing tool		
	to hand tight after pressure point plus anoth	t after pressure point plus another half turn		
	Terminals:max. 1.2 N.m			
Approvals	UL United states and Canada	UL 508, CSA 22.2		
	BV Bureau Véritas	Marine rules		
	Certification OC/CB IEC 60947-5-1	IEC 60947-5-5		
		IEC 60947-5-4		
Vibrations withstand vibration	Fc test: 2 to 25 Hz, 1.6 mm; 25-100 Hz, 4 g	IEC 60068-2-6		

Characteristics	Data	Standards			
Mechanical endurance (in million cycles)	Spring return: 5				
	Mushroom head maintained function ISO 13850: 0,10				
	Mushroom head maintained function: 0,15				
Activation force in N	Spring return + NO: 6,5				
	Spring return + NC: 4,5				
	Additional NO contact: 4,5				
	Additional NC contact: 3,0				
	Push-pull mushroom head + NO + NC: 27				
	Push-turn mushroom head + NO + NC: 22				
	Push-pull mushroom head ISO 13850 + NO + NC: 37	7			
	Push-turn mushroom head ISO 13850 + NO + NC: 6	0			

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# Contact blocks Technical characteristics

Screw and plug-in connection cha	racteristi	cs		Data			Standards
Rated insulation voltage				690 V A 600 V A			IEC 60947-1 UL 508
►NC contacts				Positive	opening	5	IEC 60947-5-1
<ul> <li>Rated impulse voltage Uimp</li> <li>Pollution degree</li> <li>Conventional thermal current in</li> </ul>	n free air c	conditions		6kV 3 AC15:10 DC13: 2			IEC 60947-5
Electrical ratings	Alternating current AC15 - A 600 Ue = 120 V, Ie = 6 A Ue = 240 V, Ie = 3 A Ue = 380 V, Ie = 1,9 A Ue = 480 V, Ie = 1,5 A Ue = 500V, Ie = 1,4 A Ue = 600 V, Ie = 1,2 A Minimum operating current - standard blocks Ue = 24 V DC and $Ie = 5 mAFailure rate < 10-8$		Direct current DC13 - Q 600 Ue = 125 V, Ie = 0,55 A Ue = 250 V, Ie = 0,27 A Ue = 400 V, Ie = 0,15 A Ue = 500 V, Ie = 0,13 A Ue = 600V, Ie = 0,1 A - golden contacts Ue = 5 V DC and Ie = 1 mA Failure rate < 10 -8 DC13 - R 300 Ue = 125 V, Ie = 0,22 A Ue = 250 V, Ie = 0,1 A		IEC 60947-5-1		
► UL508	Continu Rated V Voltage 72 120 240 480 600 <b>1 millio</b> - AC15 - Ue = 120	ous Current oltage - 600 Max. Amps Make 60 60 30 15 12 n cycles for:	Vac Max. Amps Break 10 6.0 3.0 1.5 1.2		Continu	Make 2.5 0.55 0.27	- 2.5 amps
Applicable wire sizes	Rigid or	flexible wire	e without ferru	ule: 0,5 m	m2 to 2 >	k 2,5 mm2 Ri	gid or flexible

wire with ferrule: 0,5 mm2 to 2 x 1,5 mm2





# Led block Technical characteristics

Characteristics	Data	Standards
Rated insulation voltage	300 V	IEC 60947-5-1
Rated impulse voltage Uimp	4 kV (with filter block see p. 64)	IEC 60947-1
	Pollution degree 3	
Operating voltage	12 to 24 V AC/DC	
	48 V AC/DC (for LED block)	
	130 V AC	
	230 V AC	
➢Frequency	50 or 60 Hz	
Lifetime at rated supply voltage	Red and yellow: 100 000 hours at 25 °C	
	Other colours: 50 000 hours at 25 °C	
Consumption of LED blocks	Voltage:	
·	- 24 V: 25 mA ± 20%	
	- 48 V: 15 mA ± 5%	
	- 130 V: 20 mA ± 10%	
	- 230V: 16mA ± 30%	

# Technical characteristics Ø30MM

Characteristics	Data	Standards
≻Storage temperature		
for illuminated or non illuminated button	- 40°C to + 70°C	
≻Operating temperature	Non illuminated buttons: - 25°C to + 70°C	
Degree of protection	Illuminated buttons: - 25°C to + 60°C IP 65 for standard heads	IEC 60947-1
	IP 67 for shrouded heads	IEC 60947-5-1
Mechanical life	Type 4,4X,12 and 13	NEMA standard
	Spring return push button:	
	3 x 10 <sup>6</sup> operating cycles	

The blocks used for diameter 30 are the same as for diameter 22.





### Notes





www.bacocontrols.com